

CF1014

**1400 MHz
LTCC Filter**

**Package
Dimensions**

3.2 x 2.5 x 1.8 mm

FEATURES

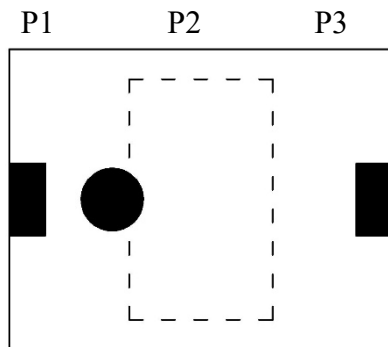
- Miniature footprint: 3.2 X 2.5 X 1.8 mm 3
- Low Insertion Loss
- High Rejection Rate
- LTCC process
- Moisture Sensitivity Level: 1

APPLICATIONS

1. 1125 ~ 1675 MHz working frequency

CONSTRUCTION

Top view



| PIN | Connection |
|-----|-------------|
| 1 | Input port |
| 2 | GND |
| 3 | Output port |

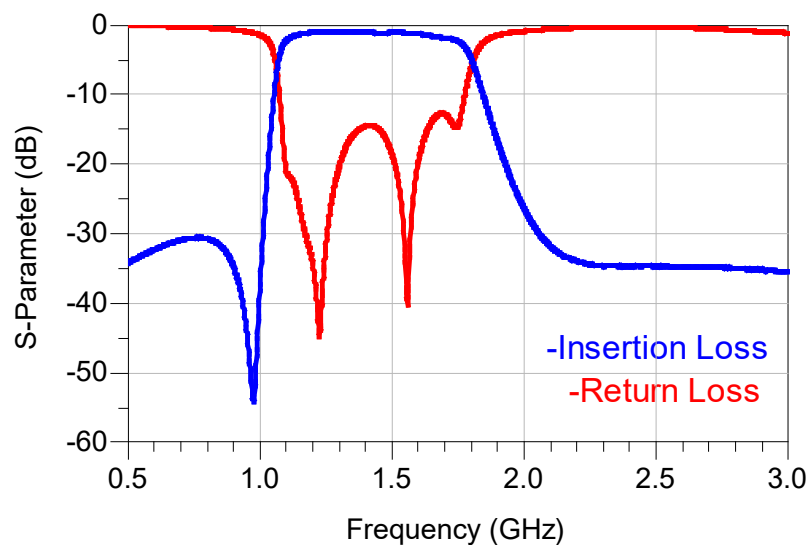
DIMENSIONS

| Figure | Symbol | Dimension (mm) |
|--------------------|--------|-----------------|
| <p>Top view</p> | L | 3.20 ± 0.20 |
| | W | 2.50 ± 0.20 |
| | T | 1.80 ± 0.20 |
| | A | 0.95 ± 0.20 |
| | B | 0.60 ± 0.20 |
| | C | 0.30 ± 0.15 |
| <p>Bottom view</p> | D | 0.70 ± 0.15 |
| | E | 1.20 ± 0.15 |
| | F | 2.00 ± 0.15 |
| <p>Side view</p> | | |

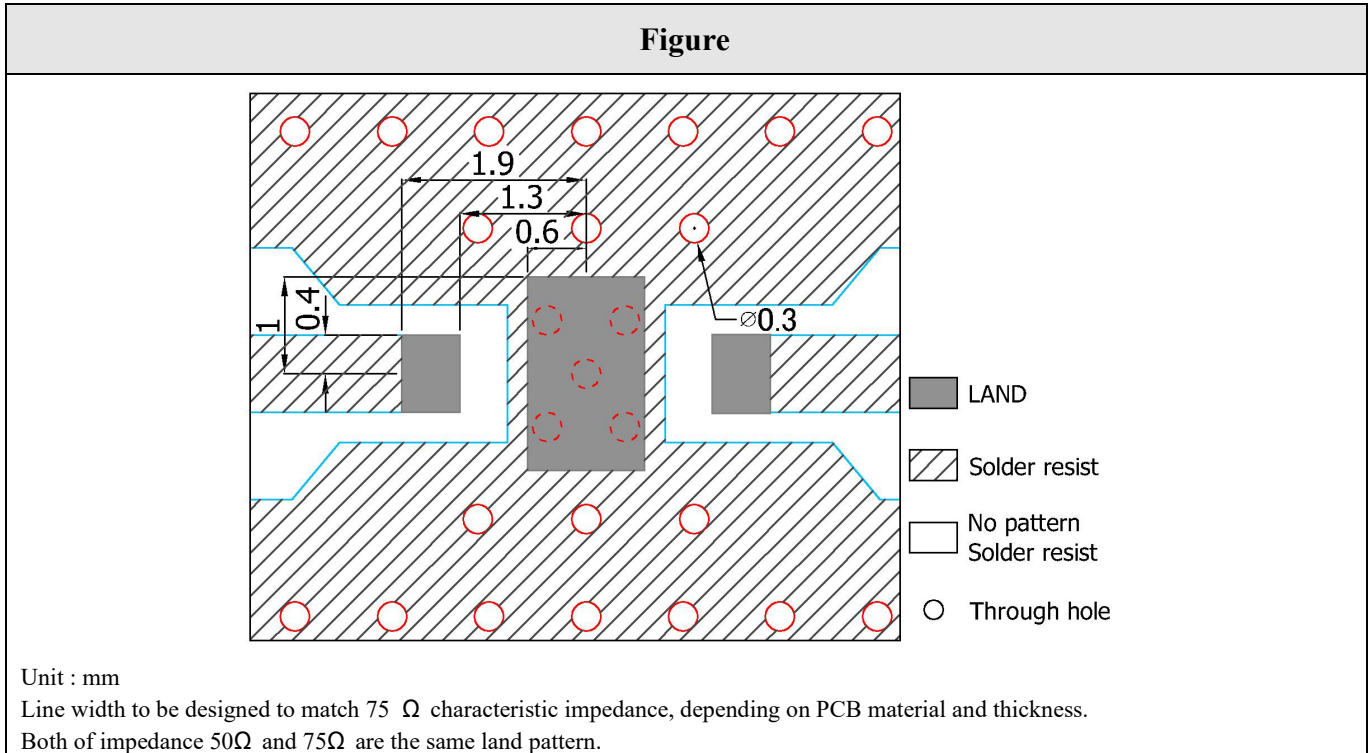
ELECTRICAL CHARACTERISTICS

| CF1014 | Specification |
|--|---|
| Frequency range | 1125 ~ 1675 MHz |
| Insertion Loss | 1.8 dB max at +25°C 2.0 dB max at -40°C ~ +85°C |
| Attenuation | 30 dB min. @ 5 ~ 864 MHz 34 dB min. @ 864 ~ 1002 MHz 32 dB min. @ 2300 ~ 3000 MHz |
| VSWR | 2.0 max. |
| Impedance | 75 Ω |
| Power capacity | 2W max. |
| Moisture sensitivity levels | MSL is LEVEL 1 (Refer to : IPC/JEDEC J-STD-020) |
| HBM ESD | Pass 1KV on all pins (Base on AEC-Q200-002) |
| MM ESD | Pass 200V (Base on EIA/JESD22-A115) |
| Operating & Storage Condition (Component) Operation Temperature Range: -40°C ~ +85°C Storage Temperature Range: -40°C ~ +85°C | |
| Storage Condition before Soldering (Included packaging material) Storage Temperature Range: +5 ~ +40 °C Humidity: 30 to 70% relative humidity | |

Typical Electrical Chart



LAND PATTERN



SOLDERING CONDITION

Typical examples of soldering processes that provide reliable joints without any damage are given in Fig 2.

This product could sustain by reflow process three times, and the temperature below 260°C.

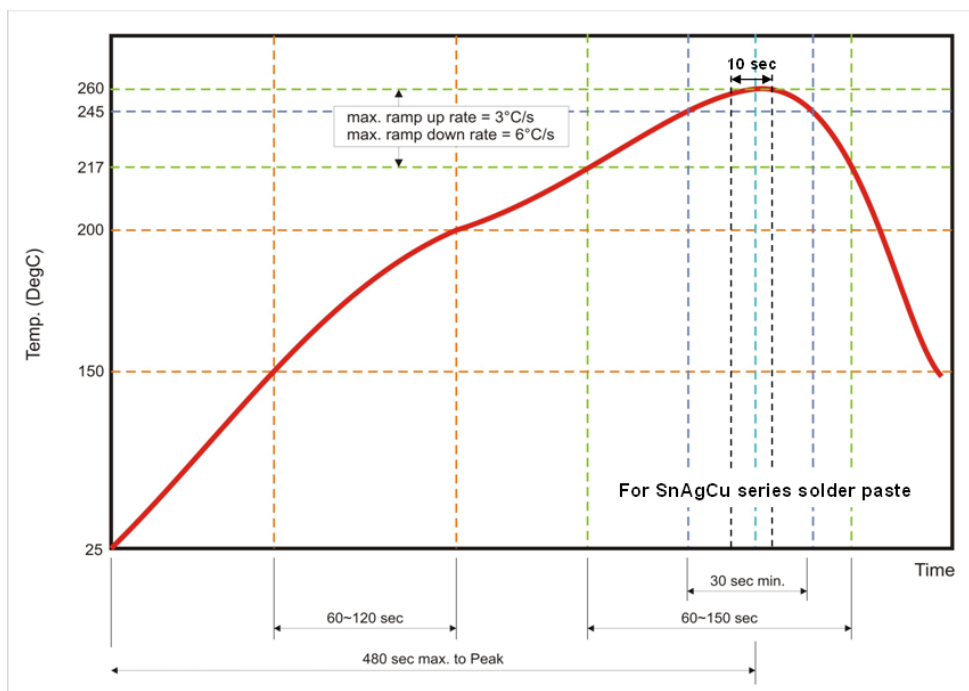


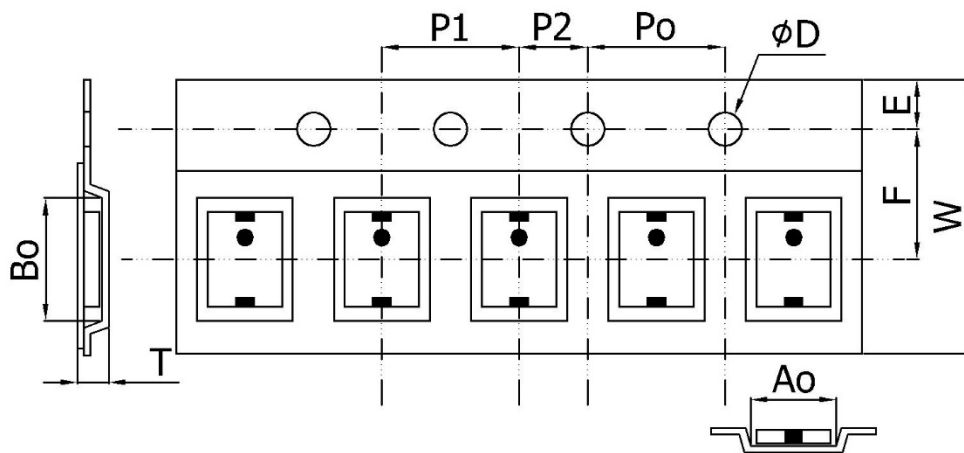
Fig 2. Infrared soldering profile

RELIABILITY TEST

| Test item | Test condition / Test method | Specification |
|---|---|---|
| Solderability JIS C 0050-4.6 JESD22-B102D | *Solder bath temperature : $235 \pm 5^{\circ}\text{C}$ *Immersion time : 2 ± 0.5 sec Solder : Sn3Ag0.5Cu for lead-free | At least 95% of a surface of each terminal electrode must be covered by fresh solder. |
| Resistance to soldering heat JIS C 0050-5.4 | *Preheating temperature : $120\sim 150^{\circ}\text{C}$, 1 minute. *Solder temperature : $270\pm 5^{\circ}\text{C}$ *Immersion time : 10 ± 1 sec Solder : Sn3Ag0.5Cu for lead-free Measurement to be made after keeping at room temperature for 24 ± 2 hrs | No mechanical damage. Electrical specification shall satisfy the descriptions in electrical characteristics under the operational temperature range within $-40 \sim 85^{\circ}\text{C}$. Loss of metallization on the edges of each electrode shall not exceed 25%. |
| Drop Test JIS C 0044 Customer's specification. | *Height : 75 cm *Test Surface : Rigid surface of concrete or steel. *Times : 6 surfaces for each units ; 2 times for each side. | No mechanical damage. Electrical specification shall satisfy the descriptions in electrical characteristics under the operational temperature range within $-40 \sim 85^{\circ}\text{C}$. |
| Vibration JIS C 0040 | *Frequency : $10\text{Hz}\sim 55\text{Hz}\sim 10\text{Hz}(1\text{min})$ *Total amplitude : 1.5mm *Test times : 6hrs.(Two hrs each in three mutually perpendicular directions) | No mechanical damage. Electrical specification shall satisfy the descriptions in electrical characteristics under the operational temperature range within $-40 \sim 85^{\circ}\text{C}$. |
| Adhesive Strength of Termination JIS C 0051- 7.4.3 | *Pressurizing force: 5N (LGA terminal series); 5N(≤ 0603); 10N(>0603) *Test time: 10 ± 1 sec | No remarkable damage or removal of the termination. |
| Bending test JIS C 0051- 7.4.1 | The middle part of substrate shall be pressurized by means of the pressurizing rod at a rate of about 1 mm/s per second until the deflection becomes 1mm/s and then pressure shall be maintained for 5 ± 1 sec. Measurement to be made after keeping at room temperature for 24 ± 2 hours | No mechanical damage. Electrical specification shall satisfy the descriptions in electrical characteristics under the operational temperature range within $-40 \sim 85^{\circ}\text{C}$. |
| Temperature cycle JIS C 0025 | 1. 30 ± 3 minutes at $-40^{\circ}\text{C}\pm 3^{\circ}\text{C}$, 2. 10~15 minutes at room temperature, 3. 30 ± 3 minutes at $+85^{\circ}\text{C}\pm 3^{\circ}\text{C}$, 4. 10~15 minutes at room temperature, Total 100 continuous cycles Measurement to be made after keeping at room temperature for 24 ± 2 hrs | No mechanical damage. Electrical specification shall satisfy the descriptions in electrical characteristics under the operational temperature range within $-40 \sim 85^{\circ}\text{C}$. |

| | | |
|---|---|---|
| High temperature JIS C 0021 | *Temperature : $85^{\circ}\text{C}\pm 2^{\circ}\text{C}$ *Test duration : $1000+24/-0$ hours Measurement to be made after keeping at room temperature for 24 ± 2 hrs | No mechanical damage. Electrical specification shall satisfy the descriptions in electrical characteristics under the operational temperature range within $-40 \sim 85^{\circ}\text{C}$. |
| Humidity (steady conditions) JIS C 0022 | *Humidity : 90% to 95% R.H. *Temperature : $40\pm 2^{\circ}\text{C}$ *Time : $1000+24/-0$ hrs. Measurement to be made after keeping at room temperature for 24 ± 2 hrs ※ 500hrs measuring the first data then 1000hrs data | No mechanical damage. Electrical specification shall satisfy the descriptions in electrical characteristics under the operational temperature range within $-40 \sim 85^{\circ}\text{C}$. |
| Low temperature JIS C 0020 | *Temperature : $-40^{\circ}\text{C}\pm 2^{\circ}\text{C}$ *Test duration : $1000+24/-0$ hours Measurement to be made after keeping at room temperature for 24 ± 2 hrs | No mechanical damage. Electrical specification shall satisfy the descriptions in electrical characteristics under the operational temperature range within $-40 \sim 85^{\circ}\text{C}$. |

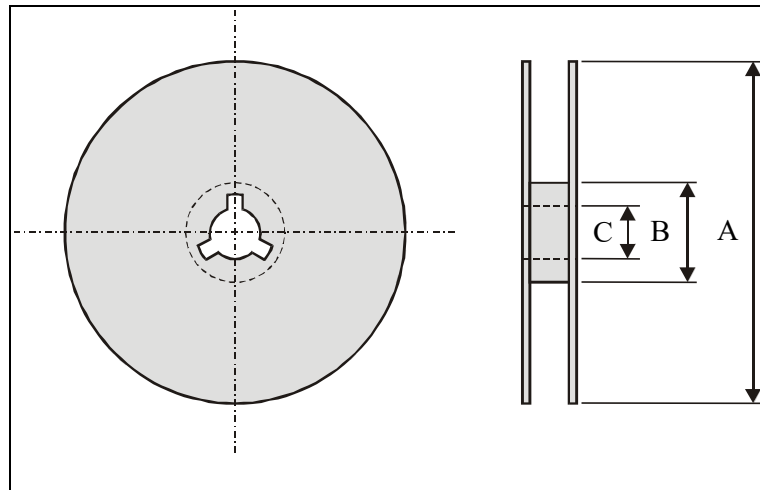
PACKAGING



Plastic Tape specifications (unit :mm)

| Index | Ao | Bo | ϕD | T | W |
|----------------|-------------|-------------|-------------|-------------|-------------|
| Dimension (mm) | 2.72 ± 0.10 | 3.60 ± 0.10 | 1.55 ± 0.05 | 2.10 ± 0.10 | 8.00 ± 0.10 |
| Index | E | F | Po | P1 | P2 |
| Dimension (mm) | 1.75 ± 0.10 | 3.50 ± 0.05 | 4.00 ± 0.10 | 4.00 ± 0.10 | 2.00 ± 0.05 |

Reel dimensions



| Index | A | B | C |
|----------------|--------|-------|-------|
| Dimension (mm) | Φ178.0 | Φ60.0 | Φ13.0 |

Taping Quantity: 2000 pieces per 7" reel

CAUTION OF HANDLING

Limitation of Applications

Please contact us before using our products for the applications listed below which require especially high reliability for the prevention of defects, which might directly cause damage to the third party's life, body or property.

- (1) Aircraft equipment
- (2) Aerospace equipment
- (3) Undersea equipment
- (4) Medical equipment
- (5) Disaster prevention / crime prevention equipment
- (6) Traffic signal equipment
- (7) Transportation equipment (vehicles, trains, ships, etc.)
- (8) Applications of similar complexity and /or reliability requirements to the applications listed in the above.

Storage condition

- (1) Products should be used in 6 months from the day of manufacturers outgoing inspection.
- (2) Storage environment condition.
 - Products should be storage in the warehouse on the following conditions.
 - Temperature : +5 to +40°C
 - Humidity : 30 to 70% relative humidity
 - Don't keep products in corrosive gases such as sulfur. Chlorine gas or acid or it may cause oxidization of electrode, resulting in poor solderability.
 - Products should be storage on the palette for the prevention of the influence from humidity, dust and son on.
 - Products should be storage in the warehouse without heat shock, vibration, direct sunlight and so on.
 - Products should be storage under the airtight packaged condition.



CAUTION: Electrostatic Sensitive Device. Observe precautions for handling.

NOTES:

1. The design, manufacturing process, and specifications of this device are subject to change.
2. US or International patents may apply.
3. RoHS compliant from the first date of manufacture.